



# Maharashtra Pollution Control Board

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### MAHARASHTRA POLLUTION CONTROL BOARD

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RED/L.S.I (R22)

No:- Format1.0/CAC/UAN No.0000108441/CO - 2105000894

Date: 20/05/2021

To,  
M/s Balaji Amines Ltd. (Unit - IV),  
Plot. No. F-104, Chincholi MIDC,  
Tal. Mohol, Dist. Solapur-413 255.



**Sub: Grant of Consent to 1st Operate (Part).**

- Ref:**
1. Environment Clearance accorded vide F. No. IAJ-11011/189/2018-IA II(I) dtd. 18.11.2019.
  2. Consent to Establish accorded by Board vide No. Format 1.0/BO/CAC-Cell/ UAN No. 0000057234/ 13th CAC-1904000981 dtd. 24.04.2019.
  3. Minutes of Consent Appraisal Committee meeting held on 12 & 15.04.2021.

Your application No.MPCB-CONSENT-0000108441 Dated 11.02.2021

For: grant of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent to operate is granted for a period up to 15/04/2022
2. The capital investment of the project is Rs.128.2881 Crs. (As per C.A Certificate submitted by industry . C.I. as per Consent to Establish is Rs. 400 Crs)
3. Consent is valid for the manufacture of:

Sr No	Product	Maximum Quantity	UOM
Products			
1	Ethyl Amines	100	MT/Day

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr No	Description	Permitted (In CMD)	Standards to	Disposal Path
1.	Trade effluent	125.64	As per Schedule-I	Recycle 100% to achieve ZLD
2.	Domestic effluent	8.0	As per Schedule-I	Soaked in soak pit



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### 5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
1	S-1	Boiler (32 TPH)	1	As per Schedule -II
2	S-2 & S-3	DG Set (600 & 1500 KVA)	2	As per Schedule -II
3	S-4 to S-6	Process Vent (3 Nos.)	3	As per Schedule -II

### 6. Non-Hazardous Wastes:

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Wood Pallets	1.0	MT/A	NA	Sale to Auth. Party/ Vendor
2	Office Paper Waste	0.5	MT/A	NA	Sale to Auth. Party/ Vendor
3	Scrap Material	10	MT/A	NA	Sale to Auth. Party/ Vendor
4	Woven Sack Bag (HDPE)	0.50	MT/A	NA	Sale to Auth. Party/ Vendor
5	Coal Ash	10	MT/Day	NA	Sale to brick manufacturers for secondary use
6	Drums	500	Nos./Y	NA	Sale to Auth. Party/ Vendor

### 7. Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	20.3 Distillation residues	3	MT/M	Incineration	CHWTSDF
2	26.5 Spent catalyst	2.5	MT/M	Recycle/ Secured Landfill	Sale to Auth. Party/ CHWTSDF
3	35.3 Chemical sludge from waste water treatment	4.0	MT/M	Secured Landfill	CHWTSDF
4	By-product Spent Caustic Solution (20%) (SCS)	72	MT/M	Recycle/ After neutralization, Salt shall be disposed off at CHWTSDF for Secured Landfill	Sale to Auth. Party/ CHWTSDF

The applicant shall ensure disposal of by-products/ hazardous waste or residue to Actual user having permission under Rule 9 of Hazardous and Other Wastes(Management & Transboundry Movement) Rules 2016.

### 8. Conditions under Plastic Waste Management Rules, 2016 (Notification dtd. 18/03/2016):

Sr No	Type of Waste	Quantity	UoM	Disposal Path
1	Carboys Plastic	500.00	Nos./Y	Sale to Auth. Party/ Recycler
2	Plastic Waste	100.00	Nos./Y	Sale to Auth. Party/ Recycler



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- 9 The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
- 10 This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
- 11 Industry shall operate & maintain ETP and 100% recycle treated effluent into process, for cooling tower make up & for utility purposes to achieve ZLD.
- 12 Industry shall ensure that IP Camera with night vision is installed as per CPCB guidelines with connectivity to Board's Server. Industry shall ensure connectivity of OCEMS data to Board's Server.
- 13 The applicant shall comply with the conditions of the Environmental Clearance granted vide letter F. No. IA-J-11011/189/2018-IA II(I) dtd. 18.11.2019.
- 14 Industry shall extend existing BG of 10 Lakh towards operation & maintenance of pollution control systems and towards compliance of EC and Consent to Operate conditions.

For and on behalf of the  
Maharashtra Pollution Control Board.

  
(Ashok Shingare IAS),  
Member Secretary

### Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	256576.00	TXN2102001504	15/02/2021	Online Payment

### Copy to:

1. Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Solapur  
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Sion, Mumbai
3. CC-CAC Desk- for record & website updating purpose.



**SCHEDULE-I**

**Terms & conditions for compliance of Water Pollution Control:**

1. A) As per your application, for the treatment of 85.640 CMD Stream-I industrial effluent from mfg. process, you have provided ETP of capacity 100 CMD comprising of primary, secondary and tertiary treatment and for the treatment of 40 CMD Stream-II effluent arising from cooling tower blow down effluent, DM water rejection and boiler blow down effluent, you have provided 3-stage MEE (capacity 60 CMD), concentrated effluent will be send to the ATFD (capacity 36 CMD) to achieve Zero discharge.
- B) The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent and recycle the entire treated effluent into the process for various purposes such as for cooling, process & Scrubbing with metering system so as to achieve Zero Liquid Discharge. There shall be no discharge on land or outside factory premises.
- C) The Industry shall ensure connectivity online monitoring system to the MPCB server including separate energy meter for pollution control system.
2. A) As per your application, you have provided Septic Tank followed by Soak pit for the treatment of 8 CMD of sewage.
- B) The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards.

Sr.No	Parameters	Standards	
1	BOD	Not to exceed	30 mg/l
2	Suspended Solids	Not to exceed	100 mg/l

- C) The domestic sewage shall be soaked in Soak Pit and overflow, if any shall be applied on land for gardening purpose within premise. In no case, sewage shall find its way outside factory premises.
3. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification there of & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
4. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
5. The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act:

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	404.00
2.	Domestic purpose	10.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	15.00



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Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0.00
5.	Gardening	40

6. The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.

### SCHEDULE-II

#### Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) to observe the following fuel pattern:

Stack No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S%	SO <sub>2</sub> (kg/day)
S-1	Boiler (32 TPH)	ESP	50	Coal	6400 Kg/Hr	0.50	1536.00
S-2	DG Set (1500 KVA)	Acoustic Enclosure/ Stack	8	HSD	300 Kg/Hr	1.00	144.00
S-3	DG Set (600 KVA)	Acoustic Enclosure/ Stack	5.0	HSD	120 Kg/Hr	1.00	58.00
S-4	Ethyl Amine Plant Process Vent-1	Absorber/ Water Scrubber	8.0	--	--	--	--
S-5	Ethyl Amine Plant Process Vent-2	Absorber/ Ethanol Scrubber	8.0	--	--	--	--
S-6	Loading & Un Loading Point Vent	Absorber/ Water Scrubber	8.0	--	--	--	--

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Parameters	Standards	
Total Particulate Matter	Not to exceed	150 mg/ Nm <sup>3</sup>
NH <sub>3</sub>	Not to exceed	35 ppm

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).



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### SCHEDULE-III Details of Bank Guarantees:

Sr. No.	Consent (C2E/C2O/C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C2O (Part)	1000000	Existing	Towards O&M of pollution control systems and towards compliance of the EC & Consent conditions	15.04.2022	15.08.2022

**\*\*Existing BG obtained for above purpose if any, may be extended for period of validity as above.**

### BG Forfeiture History

Srno.	Consent (C2E/C2O/C2R)	Amount of BG imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
NA						

### BG Return details

Srno.	Consent (C2E/C2O/C2R)	BG imposed	Purpose of BG	Amount of BG Returned
NA				

### SCHEDULE-IV General Conditions:

- The waste generator shall.-
  - take steps to minimize generation of plastic waste and segregate plastic waste at source in accordance with the Plastic Waste Management Rules, 2016 or as amended from time to time.
  - not litter the plastic waste and ensure segregated storage of waste at source and handover segregated waste to urban local body or gram panchayat or agencies appointed by them or registered waste pickers', registered recyclers or waste collection agencies;
- All institutional generators of plastic waste, shall segregate and store the waste generated by them in accordance with the Plastic Waste Management Rules, 2016 amendment from time to time and handover segregated wastes to authorized waste processing or disposal facilities or deposition centers either on its own or through the authorized waste collection agency.
- All waste generators shall pay such user fee or charge as may be specified in the byelaws of the local bodies for plastic waste management such as waste collection or operation of the facility thereof, etc.;
- Every person responsible for organizing an event in open space, which involves service of food stuff in plastic or multilayered packaging shall segregate and manage the waste generated during such events in accordance with the Plastic Waste Management Rules, 2016 amendment from time to time.
- The Energy source for lighting purpose shall preferably be LED based
- The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant





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7. Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
8. The applicant shall maintain good housekeeping.
9. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
10. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
11. The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
12. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
13. The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
14. The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
15. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
16. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
17. The PP shall provide personal protection equipment as per norms of Factory Act



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18. Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
19. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
20. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
21. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
22. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
23. Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website ([www.mpcb.gov.in](http://www.mpcb.gov.in)).
24. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
25. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
26. The industry should not cause any nuisance in surrounding area.
27. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
28. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
29. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
30. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.



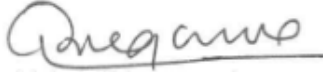


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31. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
32. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
33. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
34. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
35. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
36. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
37. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

For and on behalf of the  
Maharashtra Pollution Control Board.

  
(Ashok Shingare IAS),  
Member Secretary